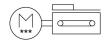
## Toothed belt axis unit ELGS-TB-KF-60-600-ST-M-H1-PLK-AA

Part number: 8083573





## **Data sheet**

| Feature                                   | Value  |
|---|--|
| KC characters                             | KC EMC   |
| Drive pinion effective diameter           | 24.83 mm   |
| Shock resistance                          | Shock test with severity level 1 as per FN 942017-5 and EN 60068-2-27                |
| Logic input specification                 | Based on IEC 61131-2, type 1   |
| Insulation protection class               | В  |
| Max. cable length                         | 15 m outputs<br>15 m inputs<br>20 m for IO-Link® operation                           |
| Parameterization interface                | IO-Link®<br>User interface   |
| Relative air humidity                     | 0 - 90 %   |
| Rotor position sensor                     | Absolute encoder, single-turn  |
| Permissible voltage fluctuations          | +/- 15 %   |
| Homing                                    | Fixed stop block positive<br>Fixed stop block, negative                              |
| Note on ambient temperature               | Above an ambient temperature of 30°C, the power must be reduced by 2% per K.         |
| Input switching logic                     | PNP (positive switching)   |
| Rotor position sensor measuring principle | Magnetic   |
| Position sensing                          | Motor encoder<br>For proximity sensor  |
| Display                                   | LED  |
| Vibration resistance                      | Transport application test with severity level 1 as per FN 942017-4 and EN 60068-2-6 |
| Switching logic at outputs                | PNP (positive switching)   |
| Characteristics of digital logic outputs  | Configurable<br>Not galvanically isolated  |
| Ready status indication                   | LED  |
| Characteristics of logic input            | Configurable<br>Not galvanically isolated  |
| Logic interface, connection type          | Plug   |
| Logic interface, connection technology    | M12x1, A-coded as per EN 61076-2-101   |
| Power supply, connection pattern          | 00995989   |
| Power supply, connection technology       | M12x1, T-coded as per EN 61076-2-111   |
| Logic interface, connection pattern       | 00992264   |
| Power supply, type of connection          | Plug   |
| Number of digital logic inputs            | 2  |
| Number of digital logic outputs 24 V DC   | 2  |

| Feature                                    | Value  |
|--|--|
| Power supply, number of pins/wires         | 4  |
| Max. current of digital logic outputs      | 100 mA   |
| Guide value for payload, horizontal        | 4 kg   |
| Logic interface, number of poles/wires     | 8  |
| DC nominal voltage                         | 24 V   |
| Work range of logic input                  | 24 V   |
| Storage temperature                        | -20 °C 60 °C   |
| Rotor position sensor resolution           | 16 bit   |
| Nominal current                            | 5.3 A  |
| Max. current consumption                   | 5300 mA  |
| IO-Link®, process data width IN            | 2 Byte   |
| IO-Link®, minimum cycle time               | 1 ms   |
| IO-Link®, SIO mode support                 | Yes  |
| IO-Link®, process data content OUT         | 1 bit (move in)<br>1 bit (move out)<br>1 bit (quit error)  |
| IO-Link®, process data content IN          | 1 bit (state device)<br>1 bit (state move)<br>1 bit (state in)<br>1 bit (state out)                          |
| IO-Link®, service data contents IN         | 32 bit force<br>32 bit position<br>32 bit speed  |
| IO-Link®, communication mode               | COM3 (230.4 kBd)   |
| IO-Link®, process data width OUT           | 2 Byte   |
| Protection class                           | III  |
| IO-Link®, protocol version                 | Device V 1.1   |
| IO-Link®, number of ports                  | 1  |
| IO-Link®, port class                       | A  |
| IO-Link®, Connection technology            | Plug   |
| IO-Link®, data memory required             | 500 byte   |
| Working stroke                             | 600 mm   |
| Size                                       | 60   |
| Stroke reserve                             | 0 mm   |
| Toothed belt elongation                    | 0.124 %  |
| Toothed belt pitch                         | 3 mm   |
| Type code                                  | ELGS   |
| Mounting position                          | Horizontal   |
| Guide                                      | Recirculating ball bearing guide   |
| Design                                     | Electromechanical linear axis<br>with toothed belt<br>With integrated drive                                  |
| Motor type                                 | Stepper motor  |
| Symbol                                     | 00997293   |
| Temperature monitoring                     | Shutdown in the event of over temperature<br>Integrated precise CMOS temperature sensor with analogue output |
| Additional functions                       | User interface<br>Integrated end-position sensing  |
| Max. acceleration                          | 6 m/s <sup>2</sup>   |
| Max. speed                                 | 1.3 m/s  |
| Repetition accuracy                        | ±0.1 mm  |
| Duty cycle                                 | 100%   |
| CE marking (see declaration of conformity) | As per EU EMC directive<br>As per EU RoHS directive  |
| Degree of protection                       | IP40   |
| Ambient temperature                        | 0 °C 50 °C   |

| Feature                      | Value  |
|------------------------------|--|
| Certification                | RCM compliance mark  |
| 2nd moment of area ly        | 441000 mm⁴   |
| 2nd moment of area Iz        | 542000 mm⁴   |
| Max. force Fy                | 600 N  |
| Max. force Fz                | 1800 N   |
| Max. torque Mx               | 29.1 Nm  |
| Max. torque My               | 31.8 Nm  |
| Max. torque Mz               | 31.8 Nm  |
| Max. feed force Fx           | 65 N   |
| Torsion moment of inertia It | 29800 mm⁴  |
| Feed constant                | 78 mm/U  |
| Moving mass                  | 482 g  |
| Moving mass at 0 mm stroke   | 482 g  |
| Slide weight                 | 139 g  |
| Product weight               | 5535 g   |
| Material of end caps         | Die cast aluminum, painted                                     |
| Profile material             | Wrought aluminum alloy, anodized                               |
| Note on materials            | Contains paint-wetting impairment substances<br>RoHS-compliant |
| Cover strip material         | Stainless steel strip  |
| Drive cover material         | Die cast aluminum, painted                                     |
| Slide carriage material      | Tempered steel   |
| Guide rail material          | Tempered steel   |
| Belt pulley material         | High-alloy stainless steel                                     |
| Slide material               | Die-cast aluminum  |
| Toothed belt material        | Polychloroprene with glass fiber                               |