

## Data sheet

| Feature | Value |
| :---: | :---: |
| Size | 35 |
| Stroke per gripper jaw | 4 mm |
| Max. interchangeability | $\leq 0.2 \mathrm{~mm}$ |
| Max. gripper jaw angular play ax, ay | $\leq 0.1 \mathrm{deg}$ |
| Max. gripper jaw backlash Sz | $\leq 0.05 \mathrm{~mm}$ |
| Rotational symmetry | $\leq 0.2 \mathrm{~mm}$ |
| Pneumatic gripper repetition accuracy | $\leq 0.03 \mathrm{~mm}$ |
| Type code | HGDT |
| Number of gripper jaws | 3 |
| Mounting position | Any |
| Mode of operation | Double-acting |
| Gripper function | 3-point |
| Design | Inclined plane <br> Positively driven motion sequence |
| Position sensing | For proximity sensor |
| Symbol | 00991894 |
| Total gripping force at 6 bar, opening | 492 N |
| Total gripping force at 6 bar, closing | 456 N |
| Operating pressure | 3 bar ... 8 bar |
| Operating pressure for sealing air | 0 bar ... 0.5 bar |
| Max. operating frequency of pneumatic gripper | $\leq 4 \mathrm{~Hz}$ |
| Min. opening time at 6 bar | 40 ms |
| Min. closing time at 6 bar | 45 ms |
| Operating medium | Compressed air as per ISO 8573-1:2010 [7:4:4] |
| Information on operating and pilot media | Operation with oil lubrication possible (required for further use) |
| Corrosion resistance class (CRC) | 2 - Moderate corrosion stress |
| Ambient temperature | $5^{\circ} \mathrm{C} \ldots 60^{\circ} \mathrm{C}$ |
| Gripping force per gripper jaw at 6 bar, opening | 164 N |
| Gripping force per gripper jaw at 6 bar, closing | 152 N |
| Mass moment of inertia | 1.17 kgcm ${ }^{2}$ |
| Maximum force on gripper jaw Fz, static | 400 N |
| Maximum torque on gripper jaw, Mx static | 15 Nm |
| Maximum torque on gripper jaw, My static | 10 Nm |
| Maximum torque on gripper jaw, Mz static | 10 Nm |
| Relubrication interval for guidance elements | 5 MioCyc |
| Max. mass per external gripper finger | 30 g |


| Feature | Value |
| :--- | :--- |
| Product weight | 307 g |
| Type of mounting | Optionally: <br> With through-hole and dowel pin <br> With internal thread and dowel pin |
| Sealing air pneumatic connection | M5 |
| Pneumatic connection | M5 |
| Note on materials | Free of copper and PTFE |
| Cover cap material | High-alloy stainless steel |
| Housing material | Wrought aluminum alloy <br> COMPCOTE-coated |
| Gripper jaw material | Steel <br> Hardened |

